

Toyota CorollaPSU-300CRA Sound System Upgrade Installation Manual

Model: Corolla

Model Year: 2014 – UP

*Not compatible with factory amplified systems



Toursto	Model	Year	
Toyota	Corolla	2014 – UP	

^{*} The specified vehicles have been tested and have met compatibility specs at the time of testing. Compatibility is not guaranteed if the manufacturer has made production changes to the listed vehicles above.

Marning: Before you begin, remove the ground wire from the NEGATIVE (-) terminal of the battery. Failing to do so can lead to electric shock, injury or damage to equipment.

Introduction

 Congratulations on purchasing the PSU-300CRA. This installation manual is designed to take you through the step-by-step installation of the PSU-300CRA into a 2014 - UP Toyota Corolla. Please familiarize yourself with the owner's manual and if you still have additional questions please call 1-800-TECH-101.

Note

Design and specifications are subject to change without notice for improvement.

To Ensure Safe Use, Always Follow These Precautions

- The installation of this product requires specialized skills and experience. We recommend that you have the product installed by an Alpine authorized dealer.
- Before you use this product, be sure to carefully read this installation manual and the separate user's manual
 so that you can use the product correctly. Alpine Electronics bears no responsibility for problems that arise as
 a result of failure to follow the instructions in the manuals.
- This manual includes a number of symbols that are intended to help you use the product safely, to prevent harm to you and others, and to protect against damage to property. These symbols and their meanings are listed below. Make sure you fully understand these symbols before you begin reading the main text.

Explanations of Injury and Damage That May Result from Incorrect Use

⚠ Warning	Ignoring the content marked by this indication and using the product incorrectly may lead to death or serious injury.
⚠ Caution	Ignoring the content marked by this indication and using the product incorrectly may lead to injury or property damage.

Types of Precautions

Forbidden	Indicates actions that are forbidden (must not be performed)
Forbidden	Indicates that disassembly is forbidden.
Mandatory	Indicates actions that are mandatory (must be performed)
<u> </u>	Marks content that should receive your full attention.

/!\ Warning

Do not disassemble or modify the product. Doing so could lead to an accident, fire, or electric shock,



Store screws and other small objects where small children cannot reach them. If one of these small objects is swallowed. consult with a doctor immediately.



When replacing fuses, be sure to use fuses with the specified current rating. Failing to do so could lead to Forbidden Mandatory an accident or fire.



Only connect the product to a 12 VDC negative ground car. Failing to do so could lead to an accident or fire.



Before you begin wiring, remove the ground wire from the negative terminal of 4 the battery. Failing to do so could lead to electric shock or injury.



Do not cut the insulation on a cord and take power from another device. Doing so could lead to fire or electric shock.



Do not install the product in a location where it will obstruct the driver's forward view: interfere with the operation of the steering wheel, gearshift, or the like; or pose a threat to passengers. Doing so could lead to an accident or injury.



When making a hole in the vehicle body. be careful to avoid damaging pipes, the fuel tank, electrical wiring, and the like. This kind of damage could lead to an accident or fire.



When installing and grounding the product, do not use any of the bolts or nuts of the steering wheel, brakes, fuel tank, or the like. Doing so could make the brakes stop working or lead to fire.



Do not install the product near the passenger-side airbag. Doing so could interfere with the operation of the airbag and lead to an accident or injury.



Bundle cords so that they don't interfere with driving. Wrapping cords around the steering wheel, gearshift, brake pedal, or the like, could lead to an accident or damage equipment.



Connect the product properly according to the instructions. Failing to do so could lead to fire or an accident.



Do not sandwich cords between the seat railing or allow them to touch protrusions. Resulting breaks or shorts could lead to electric shock or fire.



Do not block vents or heat sinks. Doing so could lead to fire or damage equipment.



Use the accessories according to the instructions, and attach them securely. Failing to do so could lead to an accident Forbidden or damage equipment.



Do not install the product where it may be exposed to water or in a place with high levels of humidity or dust. Doing so could Forbidden lead to fire or damage equipment.



The installation and wiring of this product requires specialized skills and experience. Have the product installed by an Alpine authorized dealer.



Tools Required

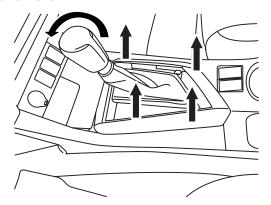
Panel Removal Tool	Sockets	Phillips Screwdriver
	10mm 12mm 14mm	
Wire Cutters	Extension	Ratchet
Flathead Screwdriver	Cordless Power Drill	Cordless Impact Gun

Accessory List

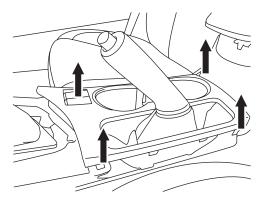
Amplifier Assembly	T-Harness	Main Harness
(10) Cable Ties	RCA Adapters	Power Cable
Lock Washers	½" Wafer head self tapping screw	

Factory Equipment Removal Process

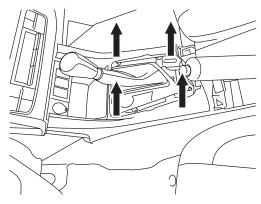
1 Turn shifter knob counter clock wise and remove it. Use a panel removal tool to release the shifter panel and remove it.



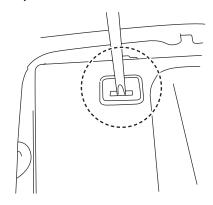
2 Use a panel removal tool to release the clips on the parking brake/ cup holder cover, disconnect and remove it.



3 Use a panel removal tool release the clips on the front console panel and remove it.

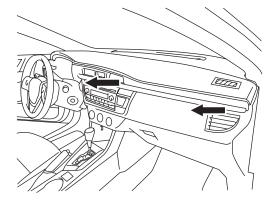


4 Remove the shifter release cover with a small flathead screw driver and press it to shift to "D" and allow the panel to come off.

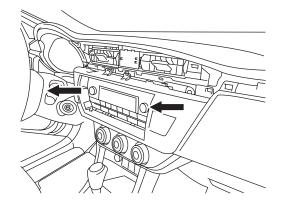


2014 – 2016 Factory Radio Removal Process

1 Use a panel removal tool to release the clips and remove the center dash trim bezel.

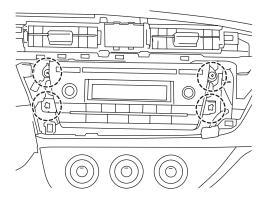


2 Use a panel removal tool to release (6) clips and remove the radio bezel.



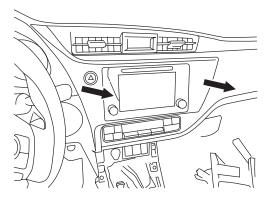
2014 – 2016 Factory Radio Removal Process (continued)

3 Extract (4) 10mm screws from the factory radio, disconnect and remove it.

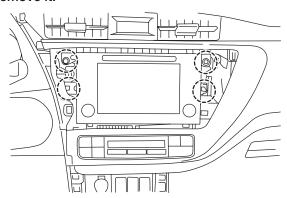


2017 - 2018 Factory Radio Removal Process

1 Using a panel removal tool release the clips and remove the radio bezel.

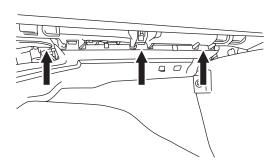


2 Extract (4) 10mm screws from the factory radio and remove it.

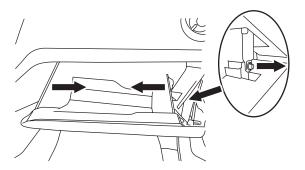


Factory Equipment Removal Process (continued)

5 Remove the under dash cover on the passenger side by pressing (3) tabs to release the clips.



6 Remove the glovebox by releasing the stopper and pressing both side tabs towards each other.

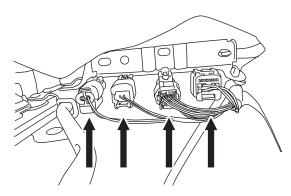


Factory Equipment Removal Process (continued)

7 Remove (4) 14mm screws from the passenger side seat.

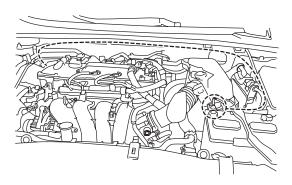


8 Tilt the passenger seat towards the back to reveal (4) connectors. Disconnect and remove the seat.

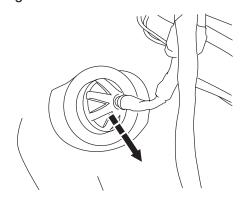


Installation

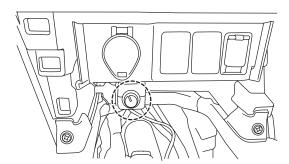
1 Connect the power cable to the Positive (+) battery terminal in engine compartment and route the cable towards the passenger side as shown below. Note: The negative terminal should remain disconnected unit the installation is completed.



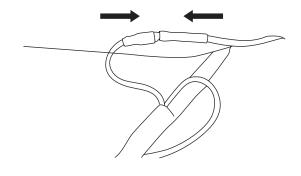
2 Route the power cable thru the rubber grommet on the passenger side firewall.



3 Mount the Subwoofer level remote under the cigarette lighter panel with the provided hook and loop adhesive tape and route the cable to the passenger side seat.

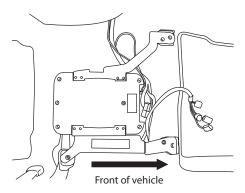


4 Connect the power cable to the main harness.

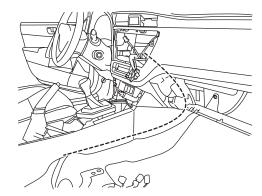


Installation (continued)

5 Connect the main harness and subwoofer level knob to the amplifier assembly and align it to the seat mounting holes.



7 Route the main harness along the side of the center console (as shown below) to the radio cavity and secure any excess wiring with the provided cable ties.

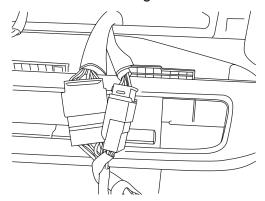


9 Replace all removed components and re-connect the Negative (-) battery terminal.

6 Pull the carpet slightly from the left front mounting bolt are and remove paint to expose bare metal. Attach the Negative (-) ground from the main harness with the provided wafer head screw and lock washer. Note: Be sure to stay clear of the seat mounting area.

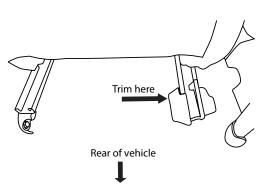


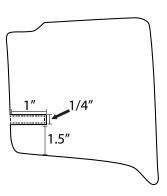
8 Connect the wiring according to the corresponding system diagram on pages 8,9 or 10. Note: Be sure to set all gains and crossover settings are as recommended on the diagrams.



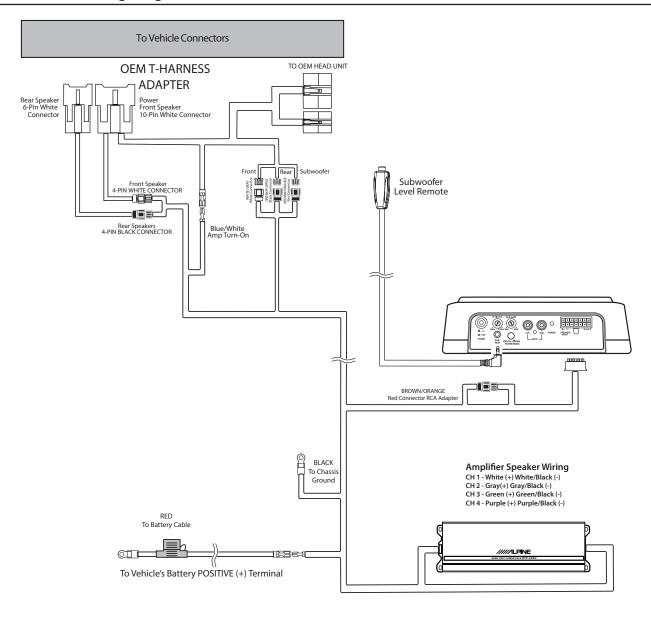
Seat screw cover trimming

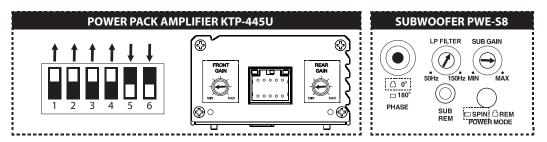
Due to the bracket location the rear right screw cover will no longer clip back on unless, the highlighted section is trimmed out to clear the bracket. Follow the dimensions below to trim the required area.





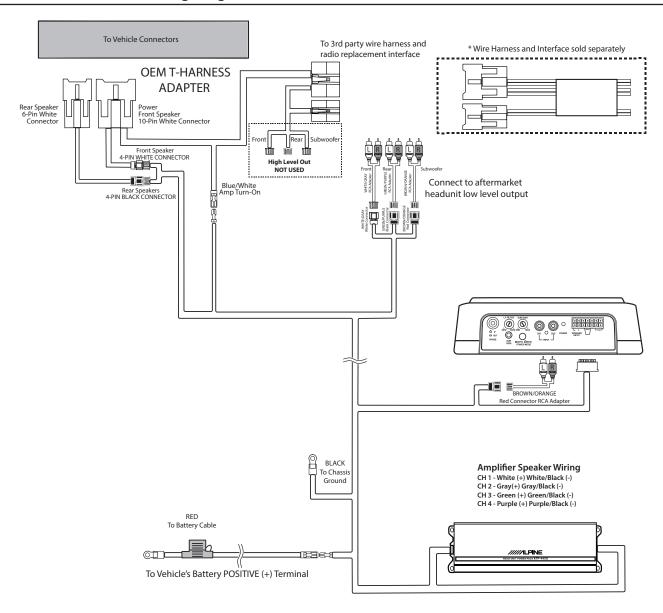
OEM Head Unit Wiring Diagram

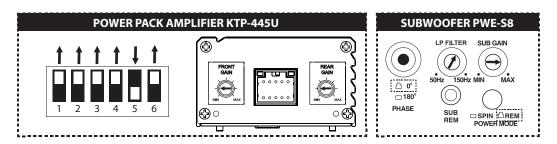




NOTE: FOR BEST PERFORMANCE SET AMPLIFIER AND SUBWOOFER TO RECOMMENDED SETTINGS AS SHOWN ABOVE

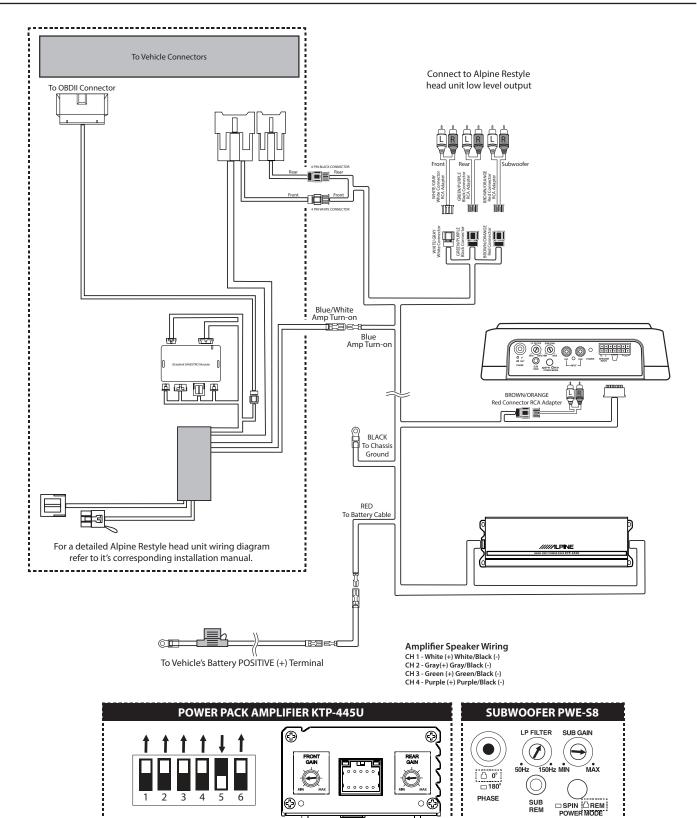
Aftermarket Head Unit Wiring Diagram





NOTE: FOR BEST PERFORMANCE SET AMPLIFIER AND SUBWOOFER TO RECOMMENDED SETTINGS AS SHOWN ABOVE

Alpine Restyle Head Unit Wiring Diagram



Troubleshooting Guide

Syn	nptom	Possible Cause	Remedy
1	System will not turn on	Missing or blown fuse at the battery	Insert or replace fuse
		Radio's Remote Turn-On wire may be	Verify that Remote Turn-On wire is
		disconnected.	connected.
2	Volume is too loud with	Speaker level out is connected at the	Ensure that the low level RCA adapters are
	aftermarket headunit.	T-Harness.	used in aftermarket headunit system (refer
			to the corresponding wiring diagram).
		Amplifiers gain control has not been	Refer to the corresponding system diagram.
		properly adjusted.	
3	Subwoofer sounds very low.	Gain level may be down to the lowest	Adjust level to reccommended setting (refer
		setting.	to the corresponding wiring diagram).
		Audio Phase may be reversed.	Ensure that the PHASE is set to 0°.
4	One of the speakers has no	Disconnected pin or loose connection.	Check all connections to the speaker, loose
	sound.		pins, disconnected terminals etc
5	Airbag light is on	Failed to disconnect the battery while	Disconnect the battery and re-connect
		working on the vehicle.	after 5 minutes. If problem is not solved,
			the vehicle will have to be taken to a Toyota
			dealer.
6	System turns on only on	Aftermarket Power Antenna wire is	Connect the Remote Turn-On wire (Blue/
	radio source	connected to amp	White) to the Blue wire on the amplifier
			harness.