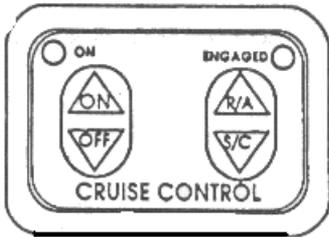
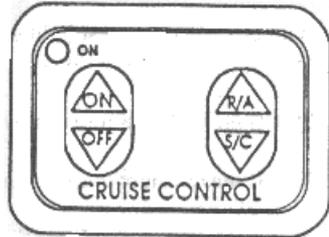


Dashmount Installation Instruction

For 250-3592 and 250-3593 Applications



250-3592
With Engaged Light



250-3593
Without Engaged Light

- 1) Find a convenient FLAT area to mount the switch. (Figure 2)
NOTE: The switch must be placed against a flat surface for proper switch actuation.
- 2) The Dashmount switch is designed so that the "christmas tree legs" will fasten the switch to the panel.
 - A) Once a mounting area has been determined, use the switch pattern outline (Figure 3) as a guide for drilling 3-9/32 inch holes.
- 3) Put the Wire Harness through the center hole, drilled into your mounting panel (pull completely through).
NOTE: Route harness clear of Hot, Moving or Sharp Objects.
- 4) With even pressure, press the two leg fasteners, of the dashmount switch into the holes drilled, until the switch is flush with the panel.
- 5) Wiring: (Use Chart 1 (250-3592), and Chart 2 (250-3593) on as a guide).
 - A) Install 4-pin connector onto control switch wires. Red to "R", Brown to "B", Green to "G", and Yellow to "Y". (Figure 1)
 - B) Connect the White wire to the Vehicle Switched Ignition Wire.
 - C) Connect the Black wire to Ground.
 - D) The Pink wire is used for the 250-3592 switch only. Connect this wire to the Orange wire coming from the Cruise Control Servo with a 5 terminal relay using the wiring diagram of the last page. (Used for Engaged Light)
- 6) Test for Proper Connection of Blue and Gray Wire.
 - A) Turn on parking lights and keep them on during this entire procedure.
 - B) Adjust dash light rheostat until dash lights are as bright as possible.
 - C) With one end of the test light grounded, probe each of the 3 wires extending from the rheostat.
 - 1) If the test light turns on twice, go to D).
 - 2) If the test light turns on once, go to E).

CAUTION: Do not ground test light on SRS circuit! Airbags could engage and cause serious injury to installer.

 - D) With the test light still grounded, probe each of the 2 wires that caused the test light to turn on in C) while at the same time adjusting the dashlight rheostat from dim to bright.
 - 1) Locate the wire that causes the test light to vary from dim to bright (along with the dash light).
 - 2) Connect the wire found to the GRAY wire from the dashmount switch.
 - 3) Finally, connect the BLUE wire from the dashmount switch to GROUND.
 - E) With one end of the test light connected to +12 Volts, probe each of the 3 wires extending from the rheostat and locate the 2 wires that turn on the test light.

CAUTION: Do not use SRS circuit for +12 Volts! Airbags could engage and cause serious injury to installer.

- 1) With the test light still at +12 Volts, probe each of these 2 wires while at the same time adjusting the dashlight rheostat from dim to bright.
- 2) Locate the wire that causes the test light to vary from dim to bright (along with the dash light).
- 3) Connect this wire to the Blue wire that extends from the dashmount switch.
- 4) Finally, connect the GRAY wire to +12 Volts.

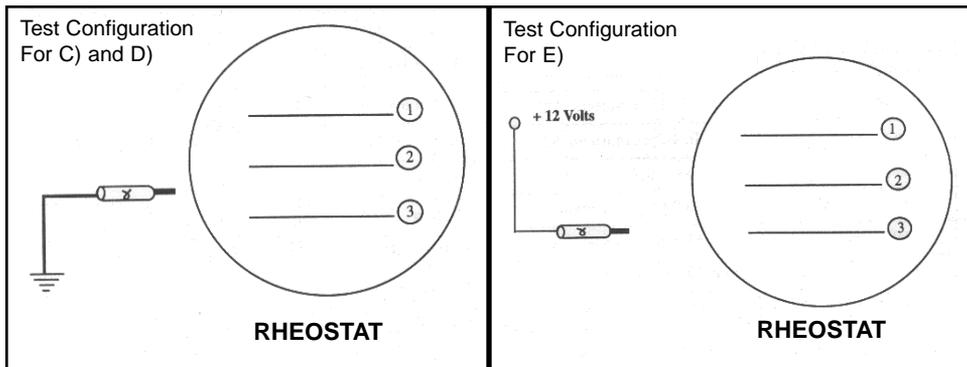


Chart 1

For 250-3592 Applications

COLOR WIRE	FUNCTION	CONNECTIONS
Red	Control Switch	To 4-pin Connector "R"
Brown	Control Switch	To 4-pin Connector "B"
Yellow	Control Switch	To 4-pin Connector "Y"
Green	Control Switch	To 4-pin Connector "G"
Black	Ground	To Ground
White	Ignition	To Switched Ignition
Gray	Back Light	*See Step 6 on page 1
Pink (1176)	Engaged Light	To Servo
Dk. Green (1199)	Engaged Light	To Actuator
Blue	Back Light	*See Step 6 on page 1

Chart 2
For 250-3593 Applications

COLOR WIRE	FUNCTION	CONNECTIONS
Red	Control Switch	To 4-pin Connector "R"
Brown	Control Switch	To 4-pin Connector "B"
Yellow	Control Switch	To 4-pin Connector "Y"
Green	Control Switch	To 4-pin Connector "G"
Black	Ground	To Ground
White	Ignition	To Switched Ignition
Gray	Back Light	*See Step 6 on page 1
Pink (1176)	Not Used For This Application (Cut and Tape)	
Blue	Back Light	*See Step 6 on page 1

Control Switch Connections

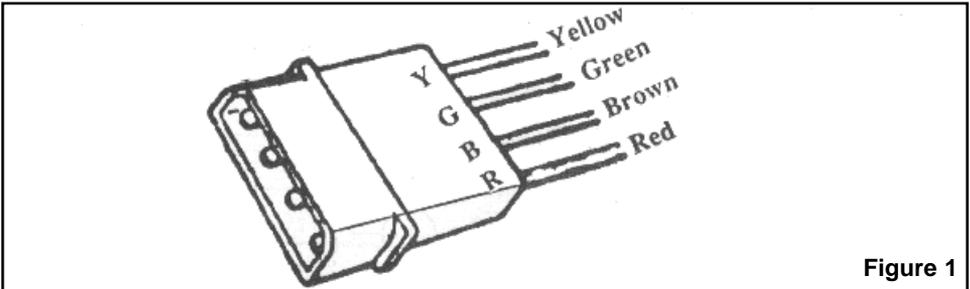


Figure 1

Dashmount Switch Mounting

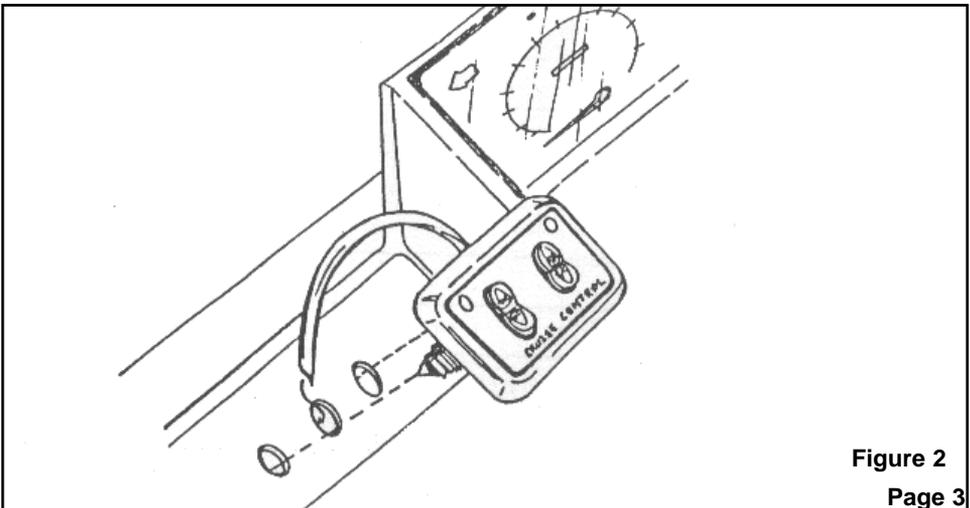
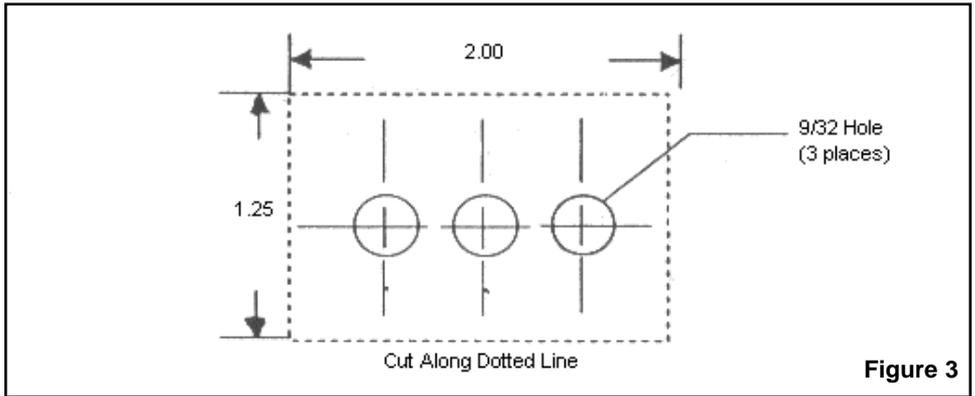
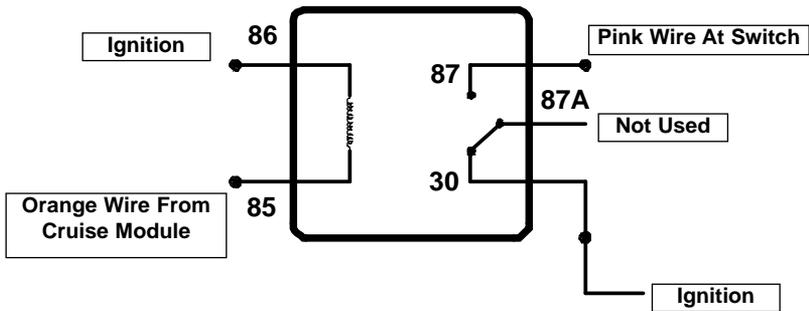


Figure 2



Wiring Diagram for Engagemnet Light Feature of 250-3592

5 Terminal Relay



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